

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02935				SHEET 1 OF 1	
	DWG NO. 647,2500	REV: NC	PREPARED BY N.CAP	DATE: 07/14/10	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: SKID SLEEVE					
APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED PART MATERIAL				

SHEET 1, NOTES:

NOTES:

1 MATERIAL: STAINLESS STEEL 17-4 PH, CONDITION: H1150

2 FINISH: PASSIVATE PER MIL-S-5002 TYPE 6

3. DEBURR AND BREAK ALL SHARP EDGES

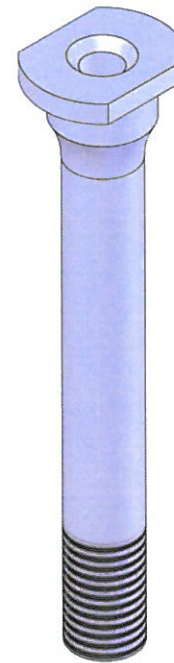
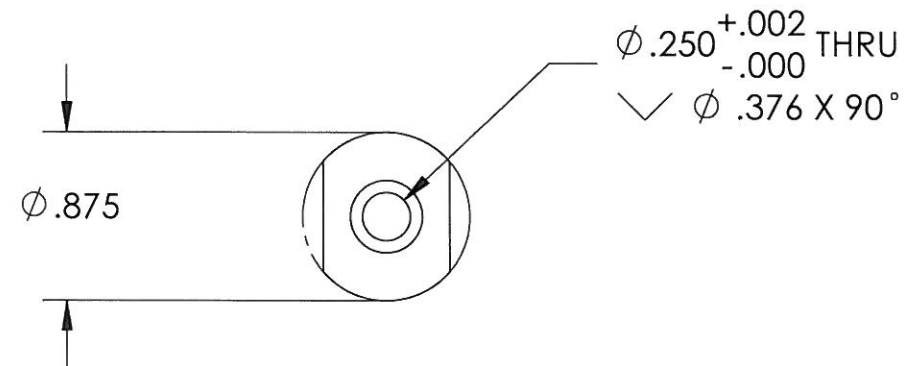
4. IDENTIFY IAW MPP-120

IS

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION	
DOCUMENTS EFFECTED:				CHANGE CATEGORY		DER REVIEW REQUIRED	
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM				<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR		<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/C
N/C	INITIAL RELEASE	06/04/09	P. BRAVO



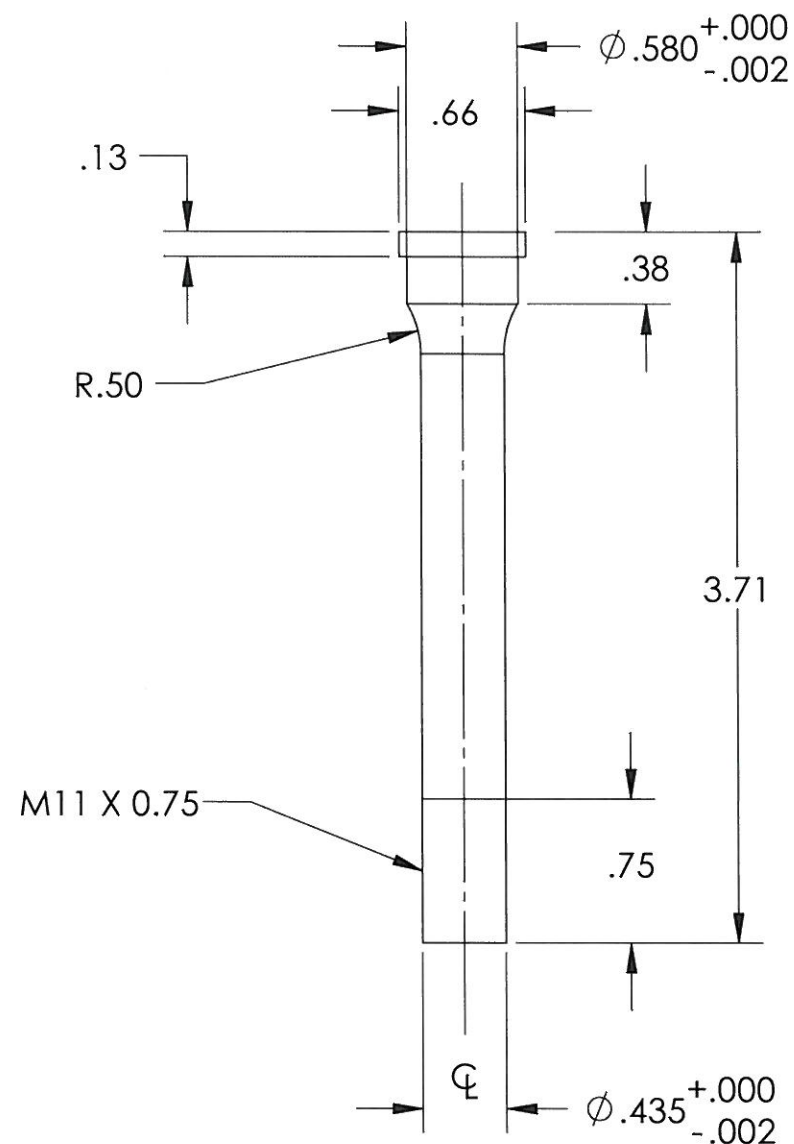
647.2510

NOTES:

- 1 MATERIAL: STAINLESS STEEL AM-355 PER AMS-5743, CONDITION: SCT1000
- 2 FINISH: PASSIVATE PER MIL-S-5002 TYPE 6
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

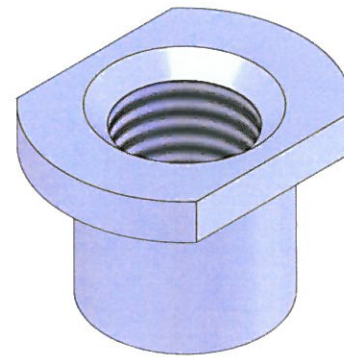
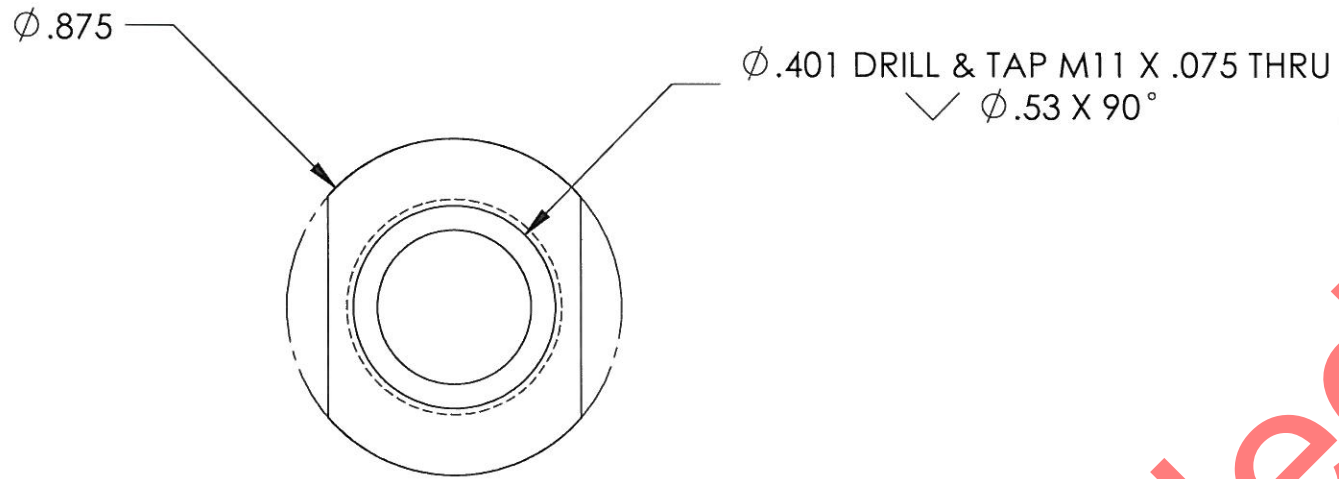
UNINCORPORATED ECN(s)

029135

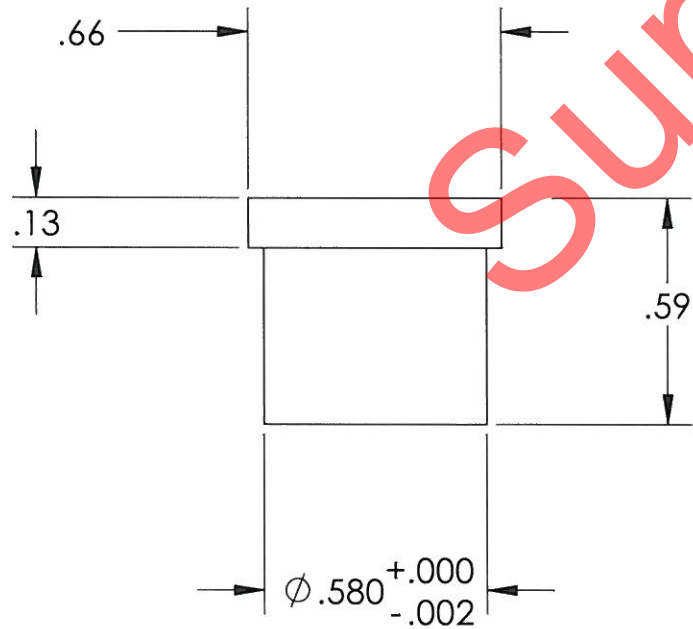


		647.2511	NUT		
		647.2510	SLEEVE		
	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY	PARTS LIST				
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR)	06-04-09	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
647.1300	DRAWN BY	CHECKER			
	J. GARDINER	P. BRAVO			
	DRAWING APPROVAL	P. BRAVO			
	06-04-09		SKID SLEEVE		
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SIZE	CAGE CODE	DWG. NO	REV.
		B	07MZ6	647.2500	N/C
		SCALE	NONE	SHEET	1 OF 2

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647.2511



ORIGINAL DATE (MO-DA-YR) 06-04-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
DRAWN BY J. GARDINER	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO					
CONTRACT No.		SKID SLEEVE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	647.2500	N/C
		SCALE: NONE			SHEET 2 OF 2